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13. ABSTRACT (Maximum 200 words) Qualification tests were performed to determine whether the in-service Mk 15 Mod 0 Wood Box (NAVORD Drawing 2846999) could be utilized to contain properly dunnaged solid type hazardous materials weighing up to a gross weight of 43.9 kg (97 pounds). The tests were conducted in accordance with Performance Oriented Packaging (POP) requirements specified by the United Nations Recommendations on the Transportation of Dangerous Goods and the Department of Transportation's Title 49 CFR and the Final Rulings published in the Federal Register, Vol. 55 on 21 Dec 90. The wood box has conformed to the POP performance requirements; i.e., the wood box successfully retained its contents throughout the specified tests.					
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**PERFORMANCE ORIENTED PACKAGING TESTING
OF
WOOD BOX, MK 15 MOD 0
FOR PACKING GROUP II SOLID HAZARDOUS MATERIALS**

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19 June 1991

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INTRODUCTION

The Mk 15 Mod 0 Wood Box tested, contained a simulated load of 82 pounds of sand representing the worst case of loading. Overall weight of the container was 97 pounds. This Performance Oriented Packaging (POP) test was performed to ascertain whether this standard container (Packing Group II) would meet the requirements as specified by the United Nations Recommendation on the Transportation of Dangerous Goods Document, ST/SG/AC.10/1, Revision 6, Chapters 4 and 9. A base level vibration test was also conducted in accordance with the final rulings specified in the Department of Transportation's Performance Oriented Packaging Standards in the Federal Register Volume 55.

The objectives of these tests were to minimize the risk of personnel or environmental exposure to the hazards associated with the contents in the advent of a transportation or handling accident.

TESTS PERFORMED

1. Base Level Vibration Test

This test was performed in accordance with paragraph 178.608 of the Performance Oriented Packaging Standards, Final Ruling, published in the Federal Register, Vol. 55, No. 246, December 21, 1990. Three sample wood boxes were placed on the repetitive shock platform. The wood boxes were restrained during vibration in all but the vertical direction. The frequency of the platform was increased until the wood box left the platform 1/16 of an inch at some instant during each cycle. Test time was 1 hour at a frequency of 3.8 H

2. Stacking Test

This test was performed in accordance with ST/SG/AC.10/1, chapter 9, paragraph 9.7.6. Three wood boxes were used for this test. Each wood box was subjected to a force applied to its top surface equivalent to the total weight of identical packages stacked to a height of 3 meters (including the test sample). A weight of 970 pounds was stacked on each sample wood box. The test was performed for 24 hours. After the allowed time, the weight was removed and the wood boxes examined.

3. Drop Test

This test was performed in accordance with ST/SG/AC.10/1, chapter 9, paragraph 9.7.3. Five wood boxes were used throughout the test. The drops were performed from a height of 1.2 meters (4 feet), impacting the following surfaces:

- a. Flat bottom
- b. Flat top
- c. Flat on long side

- d. Flat on short side
- e. One corner

All tests were performed at an ambient temperature of $+70 \pm 20$ °F.

PASS/FAIL (UN CRITERIA)

1. Base Level Vibration Test (HM-181 CRITERIA)

The criteria for passing the base level vibration test is outlined in paragraph 178.608 of the Title 49 CFR Final Ruling and states the following: "immediately following the period of vibration, each package shall be removed from the platform, turned on its side and observed for any evidence of leakage. Rupture or leakage from any of the packages constitutes failure of the test."

2. Stacking Test (UN CRITERIA)

The criteria for passing the drop test is outlined in paragraph 9.7.6.3 of ST/SG/AC.10/1 and states the following: "... no test sample should leak. No test sample should show any deterioration which could adversely affect transport safety or any distortion liable to reduce its strength or cause instability in stacks of packages."

3. Drop Test (UN CRITERIA)

The criteria for passing the drop test is outlined in paragraph 9.7.3.5 of ST/SG/AC.10/1 and states the following: "Where a packaging for solids undergoes a drop test and its upper face strikes the target, the test sample passes the test if the entire contents are retained by an inner packaging or inner receptacle; e.g., a plastic bag, even if the closure is no longer sift-proof. A slight discharge from the closure(s) upon impact should not be considered to be a failure of the packaging provided that no further leakage occurs."

TEST RESULTS

1. Base Level Vibration Test

Satisfactory.

2. Stacking Test

Satisfactory.

3. Drop Test

Satisfactory.

DISCUSSION

1. Base Level Vibration Test

Immediately after the vibration test was completed, each wood box was removed from the platform, turned on its side and observed for any evidence of leakage. There was no leakage to the wood boxes as a result of this test.

2. Stacking Test

Each wood box was visibly checked after the 24-hour period was over. There was no leakage, distortion, or deterioration to any of the wood boxes as a result of this test.

3. Drop Test

After each drop, the wood boxes were inspected for any damage which would be a cause for rejection. Final inspection indicated damage was minimal with only minor denting noted. The wood boxes remained intact and functional upon completion of the tests.

REFERENCE MATERIAL

A. United Nation's "Recommendation on the Transportation of Dangerous Goods," ST/SG/AC.10/1, Revision 6

B. Title 49 CFR 107, et al., Performance Oriented Packaging Standard; Changes to Classification, Hazard Communication, Packaging and Handling Requirements Based on UN Standards and Agency Initiative; Final Rule, Federal Register, Vol. 55, No. 246 of December 21, 1990.

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TEST DATA SHEET

DATA SHEET:	
Container: Mk 15 Mod 0 Wood Box	
Type: 4C1	Container P/N or NSN: P/N 2846999
Specification Number: NAVORD 2846999	Material: Wood
Gross Weight: 44.0 kg (97 pounds)	Dimensions: 17-7/8" L x 16-1/8" W x 11-1/2" H
Closure (Method/Type): Removable Cover	Tare Weight: 6.80 kg (15 pounds)
Additional Description:	
PRODUCT: See table	
Name: See table	NSN(s): See table
United Nations Number: See table	
United Nations Packing Group:	
Physical State (Solid, Liquid, or Gas): Solid	
Vapor Pressure (Liquids Only): N/A At 50 °C: N/A At 55 °C: N/A	
Consistency/Viscosity: N/A	Density/Specific Gravity: N/A
Amount Per Container: See table	Flash Point: N/A
Net Weight: See table	
TEST PRODUCT: Simulated Weights of Sand	
Name: Sand	Physical State: Solid
Consistency: N/A	
Density/Specific Gravity: 100 pounds/cubic foot	
Test Pressure (Liquids Only): N/A	
Amount Per Container: N/A	Net Weight: 37.2 kg (82 pounds)

TABLE 1

Mk 15 Mod 0 Wood Box

NALC	NSN	Type	Packing Drawing	UN Code	UN Number	#/ Cntr	Weight (lb)
N534	1390-00-726-7457	Primer, Elec & Perc Mk 15 Mod 2	2846999	1.2G	0314	5	90

MK 15 MOD 0 WOOD BOX
POP MARKING

UN 4C1/Y44/S//USA/DOD/NAD**

**** YEAR LAST PACKED OR MANUFACTURED**